# POZNAN UNIVERSITY OF TECHNOLOGY



# EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

## **COURSE DESCRIPTION CARD - SYLLABUS**

Course name

Production flow control

Course

Field of study Year/Semester

Management and Production Engineering 4/7

Area of study (specialization) Profile of study

Production Systems general academic

Level of study Course offered in

First-cycle studies Polish

Form of study Requirements

part-time elective

**Number of hours** 

Lecture Laboratory classes Other (e.g. online)

Tutorials Projects/seminars

8

**Number of credit points** 

2

**Lecturers** 

Responsible for the course/lecturer: Responsible for the course/lecturer:

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Faculty of Mechanical Engineering

Piotrowo Street 3, 60-965 Poznan

# **Prerequisites**

Student has a fundamental knowledge in the field of production planning and control. Student can logically associate facts and use information obtained from available sources of knowledge. Student understands the need to acquire new knowledge.

### **Course objective**

An understanding of theoretical and practical issues in the field of production flow control.

# **Course-related learning outcomes**

Knowledge

Student knows production planning method.

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Student knows methods of production scheduling.

Student knows functions of production flow control.

Student knows methods of production flow control in different aspects of organization of production systems.

Skills

Student can define the material demand for a production program.

Student knows how to prepare a production schedule for the type and form of production.

Student can design flow of production using kanban system and theory of constraints.

Social competences

Understands the importance of production organization for the functioning of a company.

Can independently develop knowledge on the subject.

### Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

Lecture: Verification of knowledge based on a colloquium consisting of 5 general questions (pass in the case of a correct answer to at least 3 questions) carried out at the end of the semester.

Laboratory: Knowledge and skills verified on the basis of partial reports.

### **Programme content**

#### Lecture

Definition of production flow control. Types and forms of production organization. Information in the production flow control system. Types of production plans. Material resource control (optimal purchase, bill of materials, planning of product demand, material requirements planning, inventory model). Control of production resources (production capacity, economy of scale, orders and production capacity parameters). Operational scheduling; methods of scheduling. Material flow control. Modern methods of production flow control (kanban, just in time, lean manufacturing).

### Laboratoria

Determination of basic parameters characterizing flow of production. Calculation of inventory in the manufacturing process. Methods of production scheduling. Control of production flow by using pull system and drum-buffer-rope tool.

# **Teaching methods**

Lecture: multimedia presentation enriched with film material, case study, crossword.

Laboratory: practical exercises on computers, discussion, workshops.

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# **Bibliography**

## Basic

- 1. Organizacja i sterowanie, Marek Brzeziński, AW Placet, Warszawa, 2002
- 2. Zarządzanie produkcją. Produkt, technologia, organizacja, Edward Pająk, PWN, Warszawa, 2006

### Additional

- 1. Inżynieria zarządzania, Ireneusz Durlik, AW Placet, Warszawa, 1993
- 2. Cel I: Doskonałość w produkcji, Eliyahu M. Goldratt, MINT Books, Warszawa 2017

# Breakdown of average student's workload

|  | Hours | ECTS |
|--|-------|------|
| Total workload   | 50    | 2,0  |
| Classes requiring direct contact with the teacher                                | 20    | 1,0  |
| Student's own work (literature studies, preparation for laboratory               | 30    | 1,0  |
| classes/tutorials, preparation for tests/exam, project preparation) <sup>1</sup> |       |      |

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<sup>&</sup>lt;sup>1</sup> delete or add other activities as appropriate